
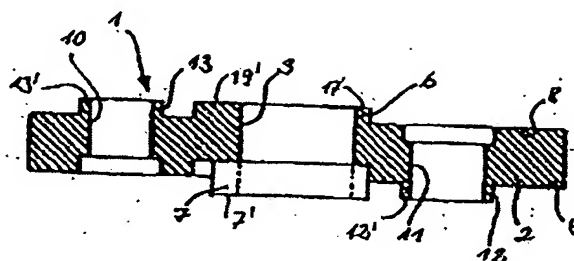


Shock absorber plunger valve and manufacturing process**Patent number:** DE19846460**Publication date:** 1999-07-29**Inventor:****Applicant:** SAXONIA AG (CH)**Classification:****- international:** F16F9/34; B60G13/08; B60G17/06**- european:** F16F9/32B2; F16F9/348G**Application number:** DE19981046460 19981008**Priority number(s):** DE19981046460 19981008; DE19981001458 19980116**Also published as:** CH693488 (A5)[Report a data error here](#)**Abstract of DE19846460**

A shock absorber plunger valve has a disc-shaped section (2) located within a shock absorber cylinder, and has passages (10, 11) which are opened and closed by valves (24, 25). The disc has a central passage (3) which is created by embossing and stamping from one side (9) of the disc. A bush is inserted into the other side (8) of the passage.

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